Supplementary Table S2. Failure modes and effects analysis (FMEA) questionnaire

Process map – Installation and calibration of source

Radioactive source installed

New source calibrated

Process map – Insertion

Patient prepared for treatment

Patient anatomy assessed through physical examination and ultrasound

Applicator inserted into patient

Process map – Imaging

Patient transferred

Patient imaged CT

Patient imaged MRI

FMEA of HDR brachytherapy schedule

1. Creating of process map for each treatment step (above)

Process	Step	Failure mode	Potential failure effects	Failure mode magnitude greater than	Notaty chooled in place	Likelihood of non-detection (1-10)	Severity (1-10)
Installation an calibration of source	nd Source stick out	Malfunction afterloader (Flexitron)	Radiation exposure to engineer		Radiation monitoring and local rules		
			Radiation contamination exposure to engineer and environment		Radiation monitoring, local rules and wipe test		
	Source alignment		Position uncertainty in dose distribution	1 mm [1]	Daily QC		

Process map - Treatmer

Patient transferred

Patient treated

Applicator removed fror

Process map – Treatment planning

CT and MRI images fused for reconstruction

Target areas and organs at risk outlined

Applicator reconstruction

	Dwell time calibrati	Incorrect dwell time	Underdose/Overdose	0.5 s per dwell position/2 s per treatment plan	Daily QC	
	Incorrect RAKR me	Incorrect factors	Underdose/Overdose	2% [2]	1st and 2nd RAKR measurements	
		Incorrect temperature and air pressure	Underdose/Overdose	0.3%/degree; 0.5%/5 mbar	Ensure thermal equilibrium	
		Fault in measuring equipment	Underdose/Overdose	2% [2]	¹³⁷ Cs constancy check	
	Incorrect source inf	Incorrect source type	Incorrect dose distribution		TPS QC	
	Incorrect transfer o	Incorrect data transfer	Underdose/Overdose	2% [2]	TPS QC	
	Incorrect decay correction from source certification	Calculation error (e.g., incorrect decay calculation equation)	Underdose/Overdose	0.04% per hour	1st and 2nd RAKR measurements/ TPS QC	
Insertion	Staffing	Theatre or anesthetist/Nursing/Dr availability	Unable to proceed if alternatives are not suitable	Alternative treatment date	Radiographer pre-treatment check, pre-treatment MDM	
	Patient identificatio	Wrong patient	Unintended insertion		WHO surgical timeout, patient identification	

Appli	licator placem	Applicator unavailable	Unable to proceed if alternatives are not suitable	Alternative treatment date	Radiographer pre-treatment checks, sterilization pathway		
		Incorrect applicator choice	Underdose		Plan review		
		Different applicator recorded	Incorrect dose distribution		Physicist planning check/Applicator library		
		Applicator not connected correctly	Position uncertainty in dose distribution		Physicist planning check/Applicator library		
			Incorrect dose distribution, Underdose/Overdose		Plan review		
			Incorrect dose distribution, Underdose/Overdose		Plan review		
Patier	ent transfer	Applicator shift	Incorrect dose distribution	Organ-dependent (5-6% per mm for D_{2cc} and $D_{0.1cc}$ in ant-post shift, 4% per mm in other direction) [3]	Plan review		
Patier	ent recovery	Patient changes position	Trauma		Nursing check		
Patier	ent transfer	Applicator shift	Incorrect dose distribution	Organ-dependent (5-6% per mm for D_{2cc} and $D_{0.1cc}$ in ant-post shift, 4% per mm in other direction) [3]	Physicist planning check/Applicator library		

Patient identificatio	Wrong patient	Unintended imaging		Patient identification	
Imaging	Incorrect patient orientation	Incorrect dose reporting		Physicist planning check	
	Incorrect imaging acquisition	Imaging insufficient to plan	0.8 mm any point in a slice (CT slice thickness) [4]	Radiographer imaging check/ Physicist planning check	
	Incorrect or missing marker wires	Incorrect applicator reconstruction	Organ-dependent (5-6% per mm for D_{2cc} and $D_{0.1cc}$ in ant-post shift, 4% per mm in other direction) [3]	Radiographer imaging check/ Physicist planning check	
	Poor image quality	Incorrect applicator reconstruction/Poor fusion/Incorrect voluming		Radiographer imaging check/ Physicist planning check	
Imaging export	Incorrect or lost data transfer	Unable to plan		Physicist planning check	
Imaging import	Incorrect or lost data transfer	Unable to plan		Physicist planning check	
Co-registration and fusion	Fusion of images from	Incorrect dose distribution/Incorrect dose reporting	5-10% (OAR) [5]	Physicist planning check	
	Incorrect fusion	Incorrect dose distribution/Incorrect dose reporting	Registration error, 1.8 mm [6]	Physicist planning check	

reatment lanning	Voluming	Incorrect target volume delineation	Incorrect dose distribution, Underdose/Overdose	9% (inter-observer) [2]	Doctor peer review	
		Incorrect margin applied	Incorrect dose distribution, Underdose/Overdose		Doctor peer review/ Physicist planning check	
		Incorrect organ at risk delineation	Incorrect dose distribution, Underdose/Overdose	5-11% (inter-observer) [2]	Doctor peer review	
		Accidental contour change after Dr delineation	Incorrect dose distribution, un Underdose/Overdose		Physicist planning check	
	Planning	Co-ordinate system origin	Incorrect dose reporting		Physicist planning check	
		Incorrect applicator reconstruction	Incorrect dose distribution, Underdose/Overdose	Organ-dependent (5-6% per mm ant- post shift, 4% per mm in other direction) [3]	Physicist planning check	
		Incorrect needle reconstruction	Incorrect dose distribution, Underdose/Overdose	Organ-dependent (5-6% per mm ant- post shift, 4% per mm in other direction) [3]	Physicist planning check	
		Equipment documentation incorrect (needle labeling error)	Incorrect dose distribution, Underdose/Overdose		Physicist planning check/ Plan review/ Radiographer pre-treatment check	
		Error in optimization	Incorrect dose distribution, Underdose/Overdose		Physicist planning check	

		Incorrect data transfer	Incorrect dose distribution, Underdose/Overdose		Physicist planning check		
		Incorrect dose calculation	Incorrect dose distribution, Underdose/Overdose	3% (HR-CTV D ₉₀) [2]	Treatment planning system QC/ Physicist planning check/ Independent dose check		
		Incorrect prescription	Underdose/Overdose		Physicist planning check		
	Plan review	DVH mismatch with EQD ₂ Gy spreadsheet	Incorrect dose reporting		Physicist planning check		
	Checking	Missed from checking	Incorrect dose distribution, Underdose/Overdose				
		Incorrect or failed independent dose check	Incorrect dose distribution, Underdose/Overdose				
	Plan export	Incorrect or lost data transfer	r Unable to treat		Radiographer pre-treatment check		
Treatment delivery	Plan import	Incorrect or lost data transfer	r Unable to treat		Radiographer pre-treatment check		
	Treatment preparat	Decay calculated incorrectly	Incorrect dose distribution, Underdose/Overdose		Radiographer pre-treatment check		

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]	Patient transfer	Applicator shift	Incorrect dose distribution			
]	Patient identificatio	Wrong patient	Unintended treatment	Radiographer pre-treatment check		
]	Patient setup		Incorrect dose distribution, Overdose 10% (HR-CTV D ₉₀) [7]			
			Incorrect dose distribution, Underdose/Overdose	Radiographer pre-treatment check/ Machine interlock		
,	Treatment	Unable to deliver treatment	No treatment delivered			
		Unreviewed plan or incorrect plan delivered	Patient treated with Dr plan approval	Radiographer pre-treatment check		
		Partial treatment delivery	Incorrect dose distribution, Underdose			
		Source stick	Incorrect dose distribution, Underdose/Overdose, unintended radiation exposure to patient and staff	Emergency procedure training		
		Applicator removal	Trauma	Radiographer/Doctor check		

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